



**INSTALLATION INSTRUCTION FOR 2004-2014  
FORD F150 4X4 AND 2X4  
2" SUSPENSION LIFT KIT  
PART NUMBER 620**

**WARNING!!! READ AND UNDERSTAND ALL INSTRUCTION BEFORE PROCEEDING. MAKE SURE THAT YOU HAVE ALL TOOLS AND PARTS BEFORE BEGINNING THE INSTALLATION.**

Tools required:

Wall mount spring compressor (or equivalent)	15 mm, 21 mm, 27mm and 30 mm sockets
15 mm end wrench	Floor jack and jack stands
Factory repair manual (for torque specifications)	Tie rod end puller

**REVTEK SUSPENSION RECOMMENDS THAT RED LOCTITE BE USED ON ALL FASTENERS UNLESS OTHERWISE NOTED. WE RECOMMEND HAVING THE FRONT END ALIGNMENT CHECKED AFTER INSTALLATION.**

Contents:

<u>Qty</u>	<u>description</u>	<u>Qty</u>	<u>Description</u>
1	Instruction sheet	1	Product Safety Label (orange)
1	Window decal	1	Warranty sheet
2	Pre-load Spacers		

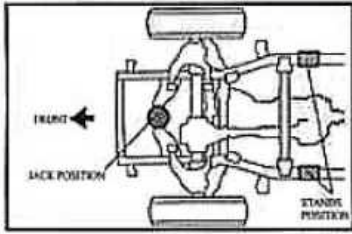
**ATTENTION: THE PRODUCT SAFETY LABEL MUST BE INSTALLED INSIDE THE CAB IN PLAIN VIEW OF ALL OCCUPANTS.**

Front of vehicle

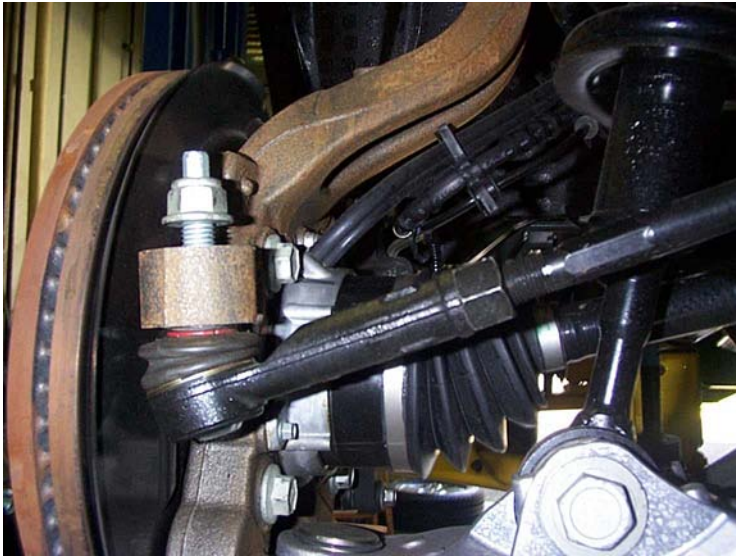
1. Park vehicle on level concrete surface.
2. Center and lock the steering wheel.
3. Block the rear wheels of the vehicle to prevent the vehicle from moving in either direction.
4. Jack up the vehicle from the lift point in Figure "A".
5. Support the vehicle with jack stands at the points in Figure "A".
6. Remove the front wheels.
7. Remove the nut from outer tie-rod end using a 21 mm socket and tie rod end puller. See Figure "B".
8. Remove the nut (30 mm socket) and bolt (27 mm socket) from the bottom of the strut. See Figure "B".
9. Remove the three nuts (15 MM socket) from the top of the strut). See Figure "C".
10. Remove the strut from the vehicle.

**NOTE: If you do not have a suitable spring compressor it is highly recommended to take the strut to a qualified service center to have the Pre-load spacers installed.**

11. Compress strut assembly and remove the nut (15 mm socket) on the top of the strut shaft.
12. Release the compressor.
13. Remove the spring top plate from the strut.
14. Remove and discard the factory upper shock tube guard.
15. Install the Pre-load spacer between the factory isolator and top plate with the small diameter facing toward the spring.
16. Compress the strut assembly, making sure you center the strut shaft through the spring top plate hole. Replace the nut on the top of the strut shaft and torque to factory specifications.
17. Reinstall the strut assembly by reversing the removal process. Torque fasteners to factory specifications.
18. Reinstall the tie-rod removed in step 7. Torque nut to factory specifications.
19. Replace the tires and wheels and torque lug nuts to factory specifications.



**Figure A**



**Figure B**



**Figure C**



## **Limited Lifetime Warranty**

Revtek Suspension products are warranted to be free from material and workmanship defects for as long as the original retail purchaser owns the vehicle upon which such products were originally installed (proof of purchase required). The consumer will be responsible for removing from the vehicle and returning any defective item, freight prepaid, and for reinstallation. This warranty is non-transferable. Revtek Suspension's limit of liability under this warranty is to repair or replace the product at Revtek Suspension's option. Consequential costs such as, but not limited to labor fees, loss of use, loss of time or freight charges are not covered. Any product that has been abused, altered incorrectly installed, or used in competition is not covered. Product finish is excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered. The warranty is void if the "Warning to Driver" decal is not properly displayed on the vehicle. No other warranties are expressed or implied. We reserve the right to make changes in design, materials, and specifications without prior notice.

This warranty gives you specific legal rights and you may also have other rights which may vary from state to state. Some states do not allow limitations on how long an implied warranty lasts or allow the exclusion or limitation of incidental or consequential damages, the above limitation or exclusion may not apply to you.

Other than stated above, there are no warranties.

### **SELLER DISCLAIMS ANY IMPLIED WARRANTY OF MERCHANTABILITY**

### **SELLER DISCLAIMS ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE**

This warranty to be free from material and workmanship defects shall not apply to any product which has been improperly installed modified or customized and does not apply to any components used for racing purposes or racing type activities.

To make a claim under this warranty to be free from material and workmanship defects, contact Revtek Suspension about the problem prior to removing any parts from the vehicle. If it appears that the part is warrantable, you will be given a Return Authorization (RA) number and asked to return the part freight prepaid. If the part is found to be warrantable, it will be repaired or replaced and returned to you. All freight charges are the customer's responsibility. If a replacement part is needed before the part in question can be returned, you must first purchase the replacement part. Then if the part in question is deemed warrantable, you will be credited / refunded.

Shocks and bushings are considered to be wear items. As such, they will be covered for a period of 12 months from the original installation. Any failure outside of 12 months will be considered typical wear.

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